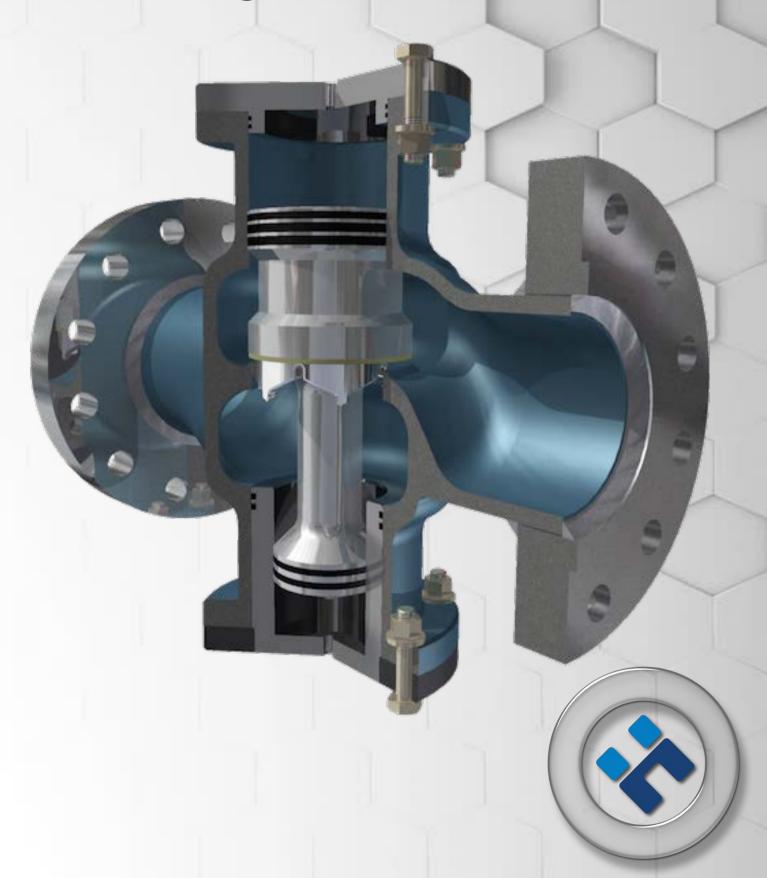
Hydrocore Limited Presents

The Symmetrical Pressure Reducing Valve with V-Trim





Hydrocore™ Symmetrical Pressure Reducing Valve with V-Trim

HYDROCORE LIMITED

The smart solutions for your business

OVERVIEW

Hydrocore's V-Port trim is utilized in the Hydrocore Pressure Reducing Valve Range. With the V-Port trim installed as the seat holder, pressure and flow regulation is more accurate, stable and smoother. The V-port trim replaces the standard Hydrocore seat holder, and can be applied to all sizes and pressure ratings.

FFATURES AND BENEFITS

- Accurate, stable & smooth control of pressure and flow regulation.
- Can suit all valve sizes and pressure ratings.
- Suitable for low flow (high velocity).
- Reduces noise and vibration.
- Improved anti-cavitation on valve seat area.
- Increased longevity of valve lifespan.

FIXED REDUCTION RATIO VALVE

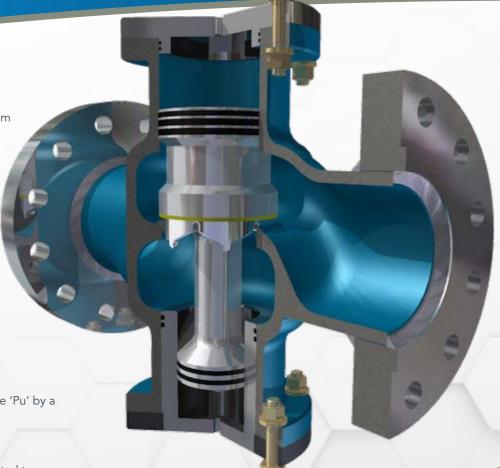
The fixed ratio valve reduces the upstream pressure 'Pu' by a fixed reduction ratio, irrespective of the flow rate.

PRESSURE CONTROL VALVE

The Hydrocore[™] Symmetrical 'PRV' can be converted to a pressure control valve, which maintains a constant downstream pressure 'Pd' rather than a fixed pressure reduction ratio.

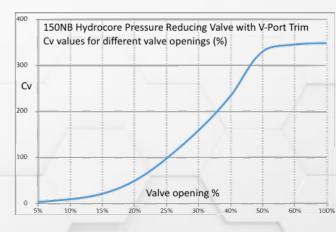
ALTERNATIVE CONTROL & ACTUATION

Various types of directional valves, operated by various types of actuators, could be applied for the purpose of venting or pressurizing of the control compartment.



MINIMAL MAINTENANCE

The 'Hydrocore™ Symmetrical' pressure reducing valve requires minimal maintenance, consisting of an annual cleaning and greasing of the sealing surfaces inside the valve's bore.



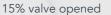
ANTI-CAVITATION

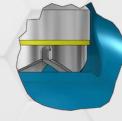
A difficult problem that arises in many low flow (high velocity) and high pressure settings is an increased level of cavitation attributed to the seat area when a valve begins opening. With the new and improved V-Port trim and seat design this problem is all but eliminated (see diagram).





5% valve





30% valve



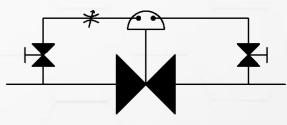
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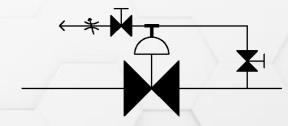
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PRESSURE REDUCTION RATIO ADJUSTMENT

DECREASE THE DOWNSTREAM PRESSURE

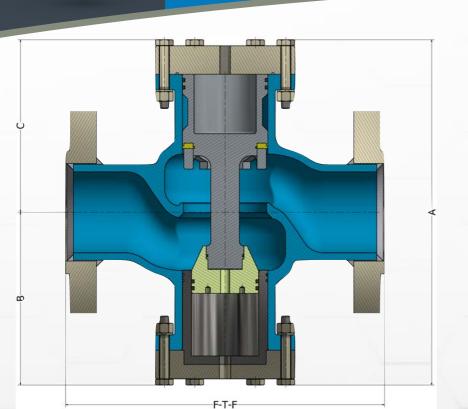
The pressure reduction ratio can be increased by a controlled injection of fluid from the upstream side into the fluid in the valve's closing compartment.





INCREASE THE DOWNSTREAM PRESSURE

The pressure reduction ratio can be reduced by a controlled bleeding of fluid from the valve's closing compartment.



DIMENSIONS

25NB (1") - 600NB (24")

RATINGS

10 bar (147 psi) - 250 bar (3675 psi)

FLANGES

SABS 1123, BS4504, BS10, ASME B16.34

COUPLINGS

Tapered shoulders and other pipe couplings

RECOMMENDED RATIOS

| 0 - 20 bar | 5:1 |
|---------------|------|
| 20 - 40 bar | 4:1 |
| 40 - 60 bar | 3:1 |
| 60 - 80 bar | 2½:1 |
| 80 - 100 bar | 2:1 |
| 100 - 120 bar | 1½:1 |

HYDROCORE SYMETRICAL CONTROL VALVE - SIZES AND DIMENSIONS

| NB | Α | В | С | Cv (V-Port) | MAX FLOW RATE | #150 F-T-F | #300 F-T-F | #600 F-T-F | #900 F-T-F | #1500 F-T-F |
|-----|-------|-------|-------|-------------|---------------|---------------|---------------|---------------|---------------|--------------|
| 50 | 270mm | 135mm | 135mm | 50 (41) | 9 l/sec | 203mm / 16kg | 267mm / 18kg | 292mm / 19kg | 368mm / 33kg | 368mm / 33kg |
| 80 | 336mm | 168mm | 168mm | 97 (86) | 25 l/sec | 267mm / 23kg | 318mm / 28kg | 356mm / 31kg | 381mm / 41kg | 470mm / 51kg |
| 100 | 402mm | 201mm | 201mm | 132 (119) | 38 l/sec | 292mm / 31kg | 356mm / 41kg | 432mm / 53kg | 457mm / 64kg | 546mm / TBD |
| 150 | 532mm | 266mm | 266mm | 325 (309) | 117 l/sec | 356mm / 109kg | 445mm / 131kg | 559mm / 162kg | 610mm / 187kg | 705mm / TBD |
| 200 | 658mm | 329mm | 329mm | 648 (523) | 152 l/sec | 495mm / 245kg | 559mm / 275kg | 660mm / 316kg | 737mm / 358kg | 832mm / TBD |
| 250 | 755mm | 378mm | 378mm | 871 | 233 l/sec | 622mm / 465kg | 622mm / 498kg | 787mm / 585kg | 838mm / 636kg | 991mm / TBD |
| 300 | 850mm | 425mm | 425mm | 1500 | 337 l/sec | 699mm / 705kg | 711mm / 755kg | 838mm / 839kg | 965mm / 954kg | 1130mm / TBD |



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| PART | DESCRIPTION | MATERIAL |
|------|---------------------------|------------|
| 1 | BODY CASTING | 431SS |
| 2 | SHUTTLE | 431SS |
| 3 | ANTI-CAVITATION BODY SEAT | 431SS |
| 4 | SEAT | UHMPWE |
| 5 | V-PORT TRIM | 431SS |
| 6 | TOP COVER | EN-8 |
| 7 | BOTTOM COVER | EN-8 |
| 8 | SEALS | NITRILE |
| 9 | SLEEVE | 431SS |
| 10 | FLANGE | ASTM A105* |
| 11 | HOSE | N/A |
| | | |

^{*} As well as 316SS, 431SS

